

Work Order ID 59054

Tuesday, May 25, 2010 2:28:18 PM



Page 1

Item ID: D4021-3

Accept



Setup Start



Revision ID:

Item Name: Data Plate

Stop



Start Date: 5/25/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 5/31/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:



Date: 10-25-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

Draw Nbr	Revision Nbr
D4021	B

100



Shear

Memo

0.00

0.00

5

Shear

1-Cut as per dwg D4021

2- break sharp corner as per dwg D4021

3-Deburr as required

SAD 10-06-01

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

S.106662

Quality Control

X5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Brake NC

Brake NC

Operation
Description

Bend as per dwg

Set Up/
Run Hours

0.00

Draw
Number

Rev.

Draw
Plan
Code

Qty

Accept
QtyReject
QtyReject
Number

Stamp

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S10602

(5)

150



Packaging

Packaging

Identify as per dwg & Stock Location: WA

0.00

SAS 10-06-02

(5)

Memo

0.00

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Accept



Setup

Start



Revision ID:

Item Name: Data Plate

Stop



Start Date: 5/25/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 5/31/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
Number

Rev.

Draw
Plan
CodeAccept
Qty

Qty

Reject
Qty

Number

Reject
Number

Stamp

QC

Quality Control

Memo

0.00

10/06/02 HJ

CL101612

W/O:		WORK ORDER CHANGES					
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Picklist Print

Tuesday, May 25, 2010 2:28:22 PM

Page 1

Work Order ID: 59054



Parent Item: D4021-3



Parent Item Name: Data Plate

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC
new part DD 09.12.03 verified by:EC
REV.A DD 10.02.22 verified by:EC
10.04.20 verified by:EC

IPP RevB:

IPP Rev:C

as per dwg

IPP Rev:D

as per dwg revB

DD

Start Date: 5/25/2010

Required Date: 5/31/2010

Start Qty: 2.00

Required Qty: 2.00

M304S20GA	Purchased	No	100	sf	185.3814	0.1944	0.409263	SAD 10-06-01
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304/316 .040 Sheet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	180.7278	
114574	180.7278	
MAT20	4.6536	
112885	3.1363	
113062	1.5173	

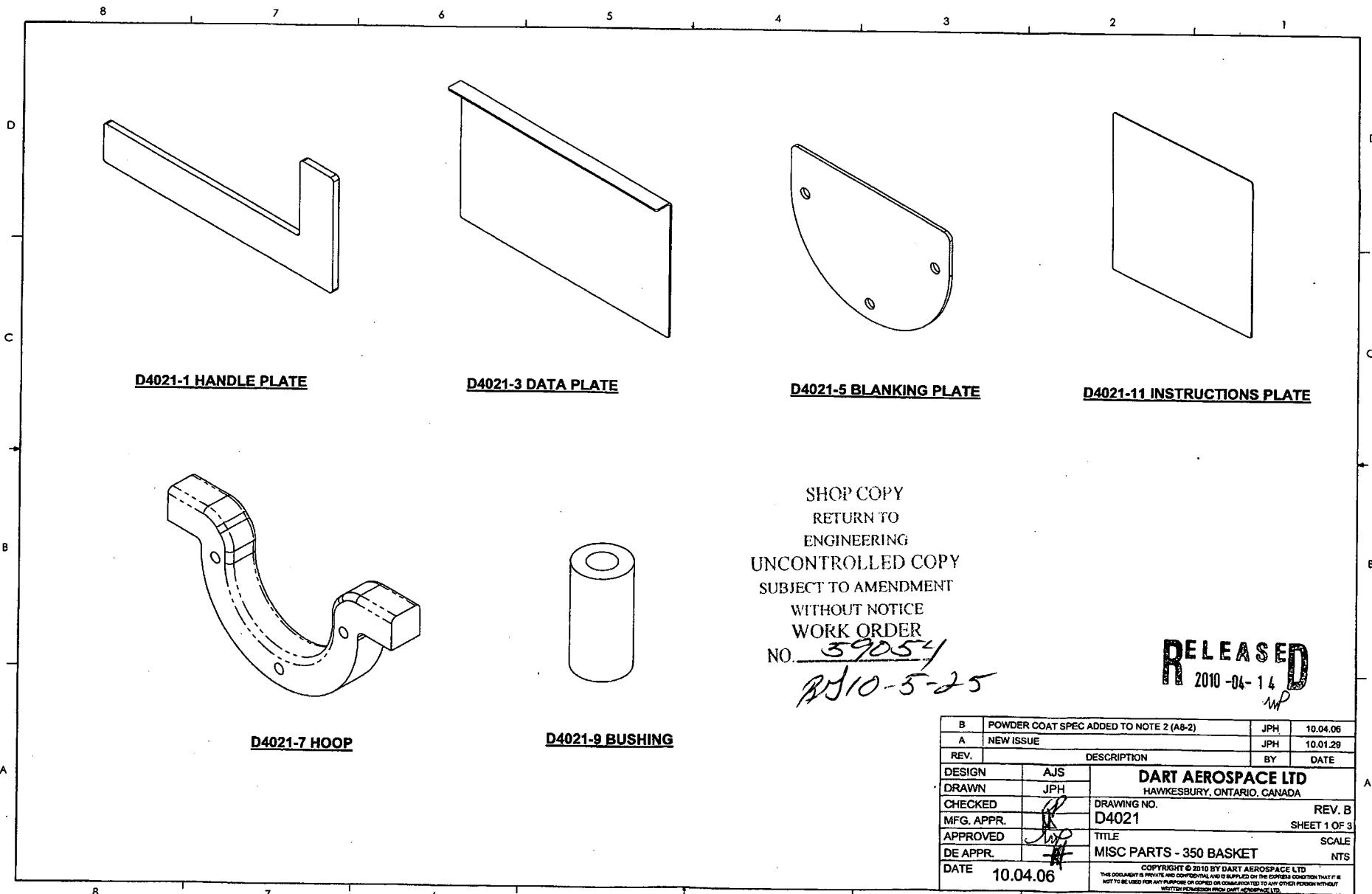
0.409 x 5 = 2.045

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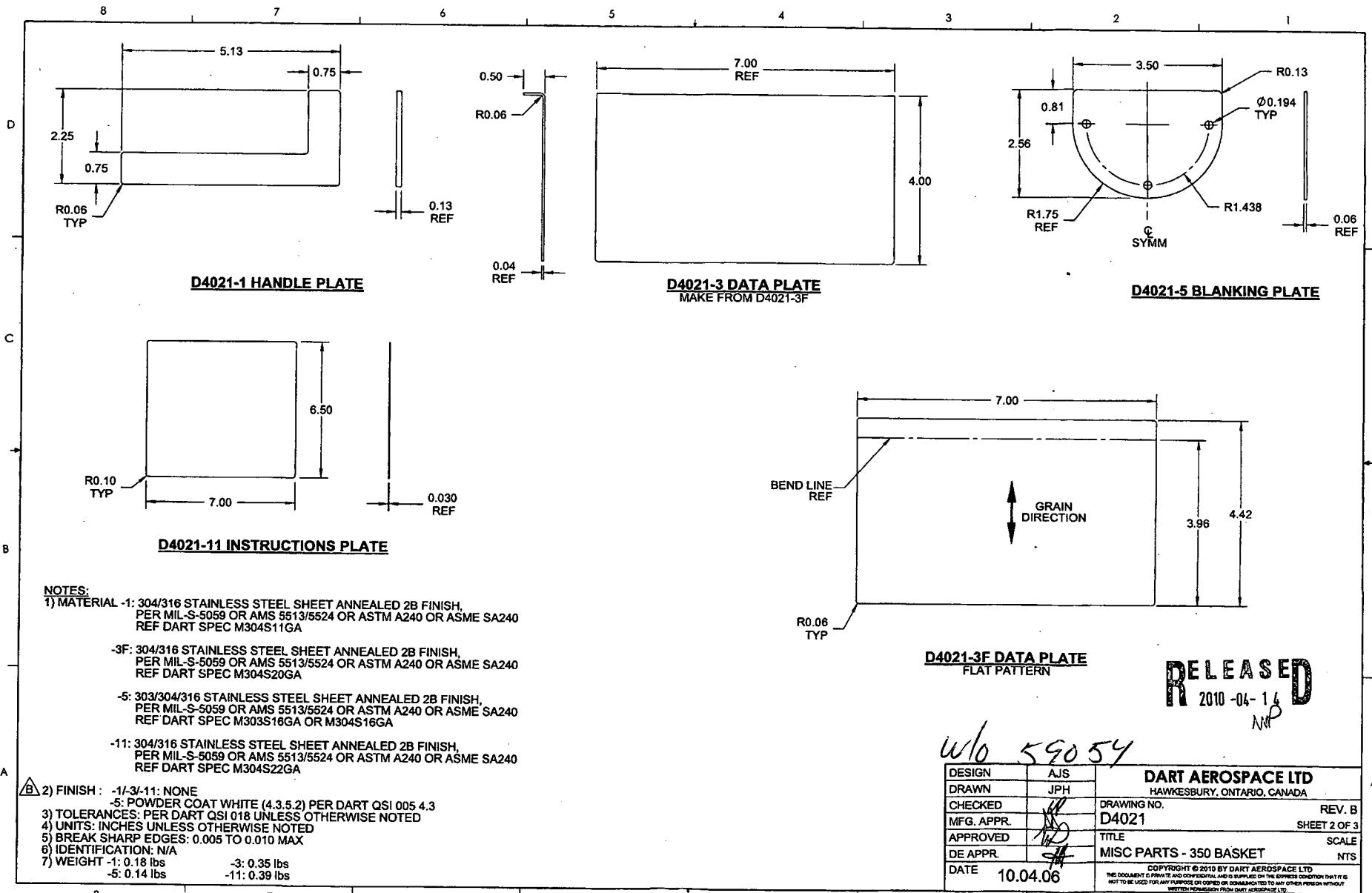
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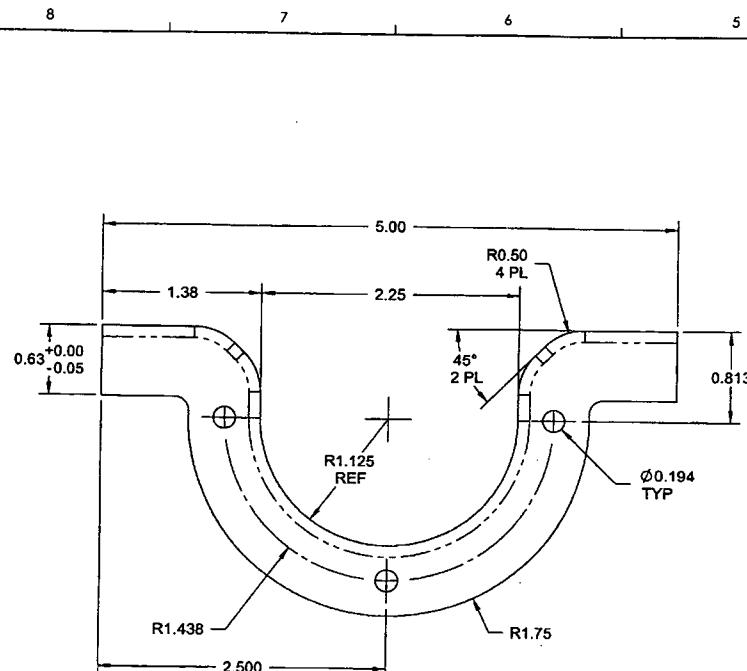
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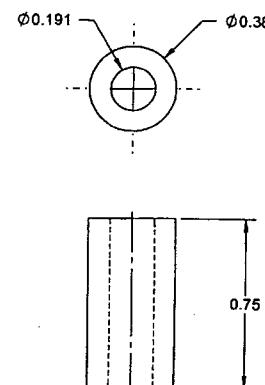
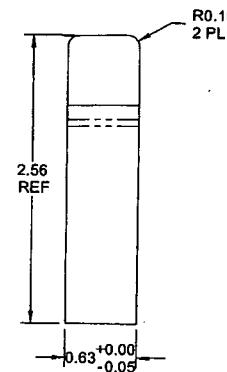
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D4021-7 HOOP



D4021-9 BUSHING

NOTES:

- 1) MATERIAL-7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B
- 9: 304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -7: 0.80 lbs
-9: 0.02 lbs

RELEASED
2010-04-14

NR

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JPH	
CHECKED		DRAWING NO. D4021
MFG. APPR.		REV. B SHEET 3 OF 3
APPROVED		TITLE MISC PARTS - 350 BASKET
DE APPR.		SCALE NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

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